

Assessing the applicability of a trapped miner locator system in underground mines – a response to the proposed MHSa Chapter 16 Section 16.7 amendments

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SAIMM
MineSafe 2025
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MiNE'SAFE 2025

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HEALTHY LIVES,
AND SUSTAINABLE
FUTURES

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Presentation layout

- Project background
- Project goals
- Approach
- Results
- Conclusions and recommendations
- Acknowledgements

South-African mining industry

The mining sector in 2024



474,876
people employed¹

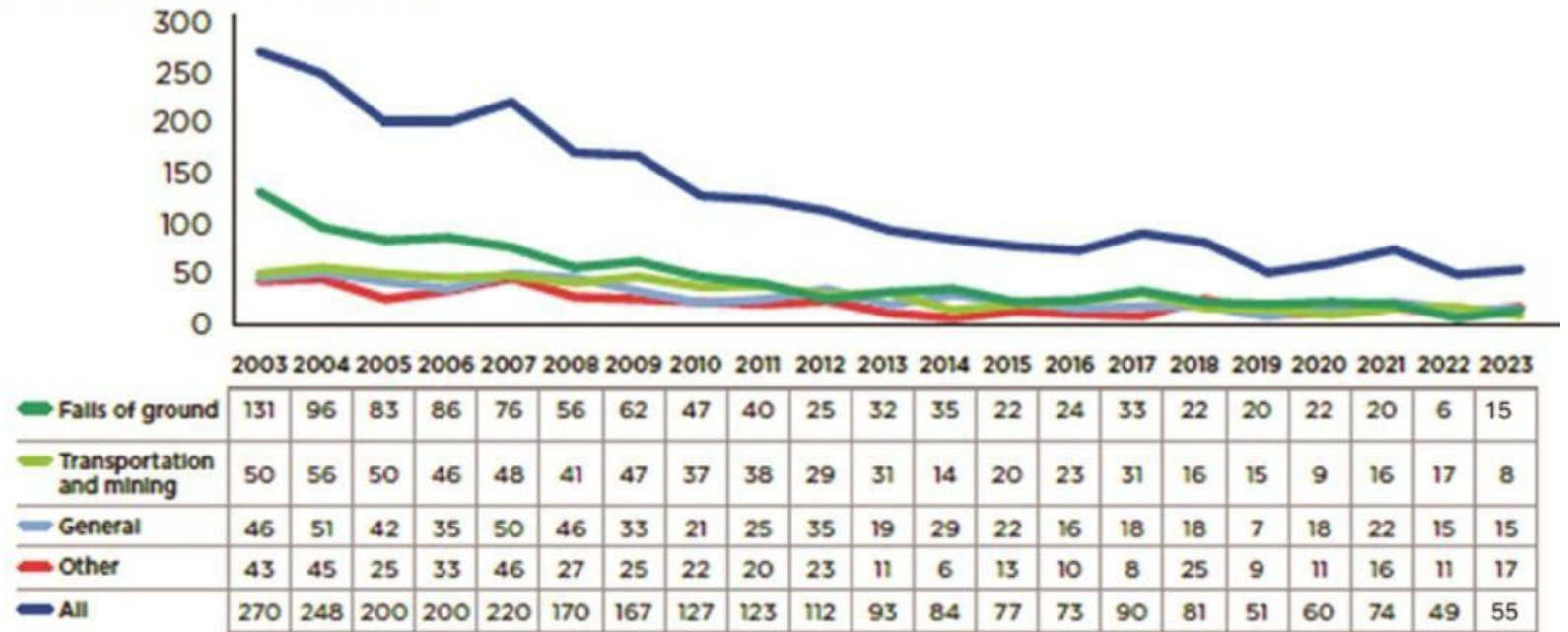


R432.7 billion
contributed to GDP²



R43.6 billion
contributed in taxes to South Africa³

Fatalities per classification



Minerals Council South Africa (2024)

Fatalities in 2024: 42

Rescue operations in underground mining accidents

Mine	Year	Incident	Number of trapped miners	Fatalities	Total time of entrapment	Time taken to make contact / locate
Beaconsfield Mine	2006	Rockfall	3	1	14 days	5 days
Impala Platinum Mine	2016	Rockfall	9	2	2 to 17 days	2 to 17 days
Sibanye Stillwater	2018	Rockfall	13	7	2 days	2 days
Sibanye Stillwater	2018	Poor visibility	5	5	3 days	3 days
Dugald River Mine	2023	Falling into a cavity	3	2	Over 24 hours	Over 24 hours

OCCUPATIONAL HEALTH & SAFETY **INSIGHTS**

DMRE – proposed new regulations on first aid,
emergency response and missing person locator
systems

WEBBER WENTZEL

in alliance with > Linklaters

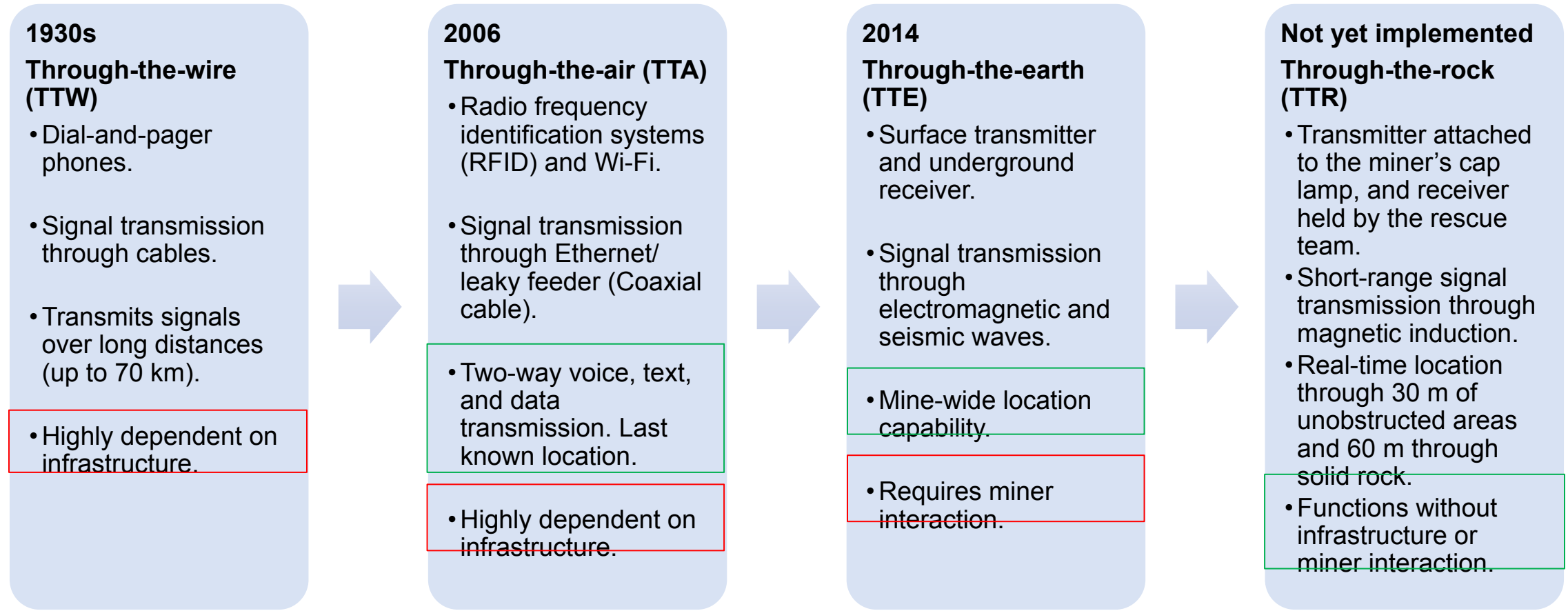
Legislation

3rd April 2023: DMRE proposed amendments to the MHSA of 1996

Chapter 16 of the proposed amendments:

- It should be mandatory for all underground mines and surface mines with significant slope failure to equip workers with a fundamentally safe device capable of:
 - ❖ Locating them in case they go missing while working or during emergencies.
 - ❖ Have a power supply lasting at least 24 hours
 - ❖ Offer real-time tracking
 - ❖ Locate the missing person within 10 m in an unobstructed environment
 - ❖ Locate the missing person with 30 m through solid rock

Technology used to locate trapped miners



TTR operating principles

**RESCUE
TEAM**

SOLID ROCK

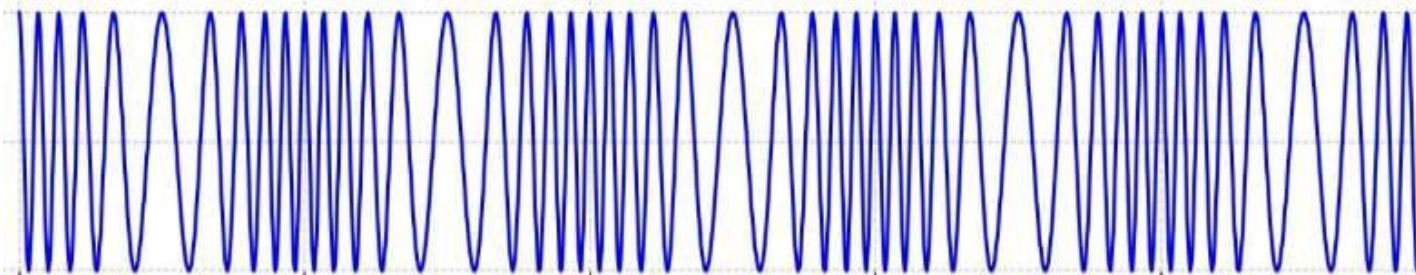
AIR

WATER

**TRAPPED/MISSING
MINER**



Receiver



Signal transmission through a propagation medium

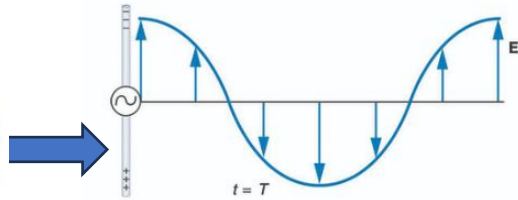


Transmitter

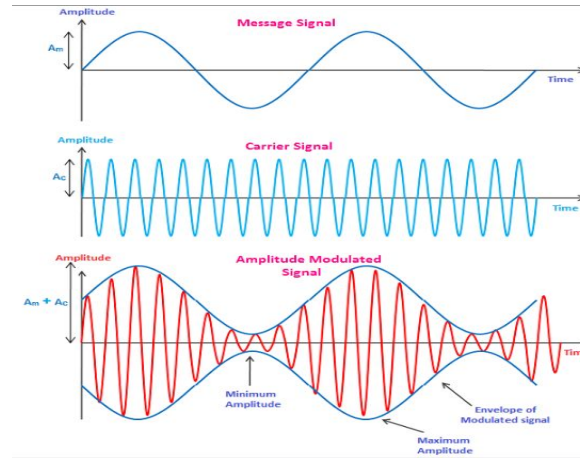
TTR Transmitter components



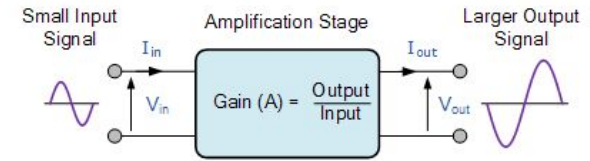
Power supply
with direct current



Oscillator generates an alternating current to form a carrier wave with a certain frequency within the VLF band (3 – 30 kHz)

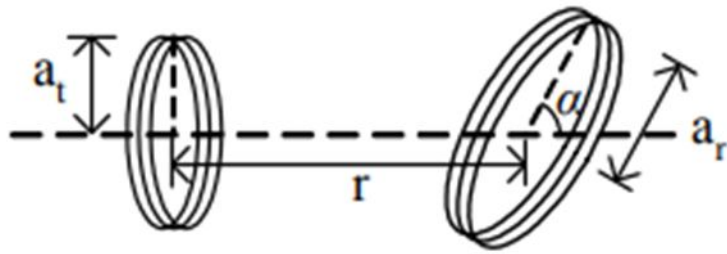


Modulator adds information to the carrier wave



Amplifier boosts the signal to increase the transmission range

TTR Receiver components



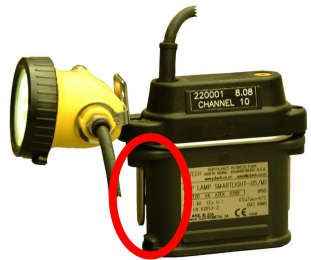
Low noise amplifier (LNA) boosts the signal



Demodulator extracts the information-bearing signal from the carrier wave.



Analog-to-digital converter converts the waveform to digital data that can be displayed on screen.



Project goals

This study aims to establish a framework for the optimal implementation of TTR systems in underground mines by:

- Provide guidelines for an optimal TTR locator system.
- Compare the performance of TTR systems under different environmental and geological conditions.
- Determine how interference from electrical equipment and metal obstructions affects signal reception.

Approach

TTR system design

- **Select an optimal oscillator for the transmitter:** performance comparison of different linear harmonic oscillators.
- **Select an optimal antenna design:** determine the influence of antenna alignment on signal reception.
- **Calculate the minimum usable frequency:** determine the minimum data rates required for communication.
- **Select the optimal antenna size:** determine the influence of antenna size on signal transmission.

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System in its environment

- Find different host rock properties, specifically the electric conductivity and magnetic permeability.
- Calculate the transmission range through different geological settings at different frequencies.
- Compare the impact of electric and metallic interference on signal propagation.

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System in different scenarios

- Calculate the transmission range in different accident scenarios.

RESULTS



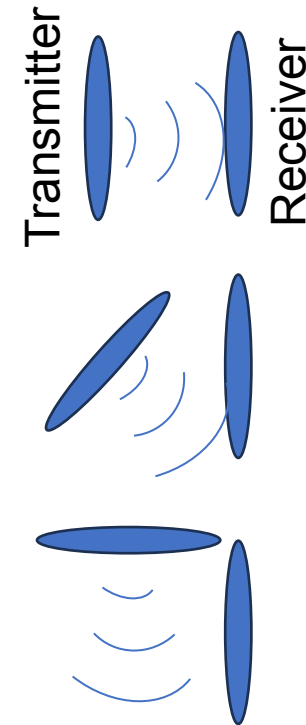
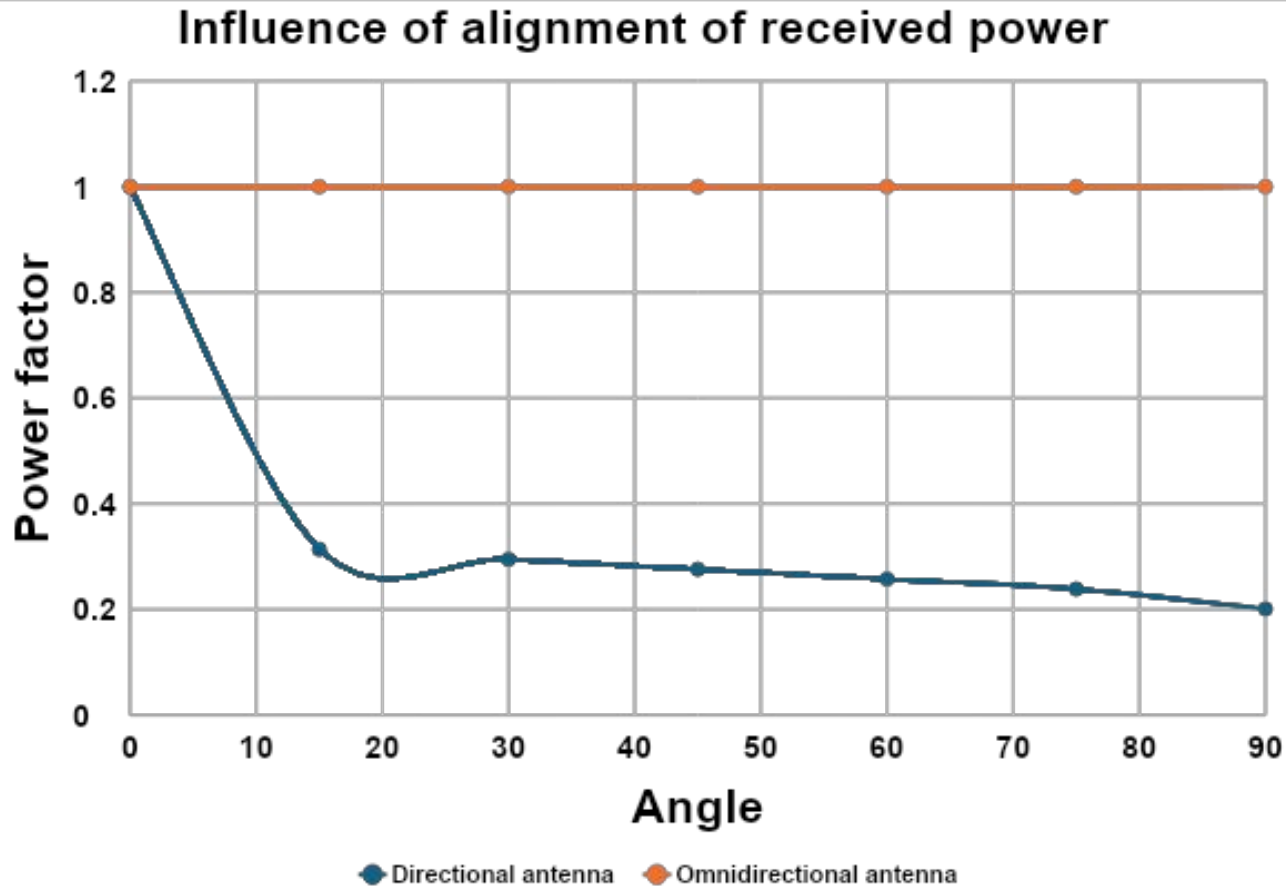
Oscillator selection

Oscillator	Linear harmonic signal generation	Very low frequency (VLF) compatibility	Accuracy	Environmental stability	Cost	Suitability
- Quartz - Resistor-capacitor (RC) - Inductor-capacitor (LC) - Silicone	Use resistors, capacitors, and inductors.	Yes	Low	Low	Low	Not suitable
Ceramic resonators	Use electric ceramics.	No	Medium	Medium	Low	Not suitable
Microelectromechanical (MEMS)	Use mechanic resonators on silicon chips.	Yes	Very high	High	High	Suitable
Crystal	Use quartz crystal resonator.	Yes	Very high	Very high	High	Best choice

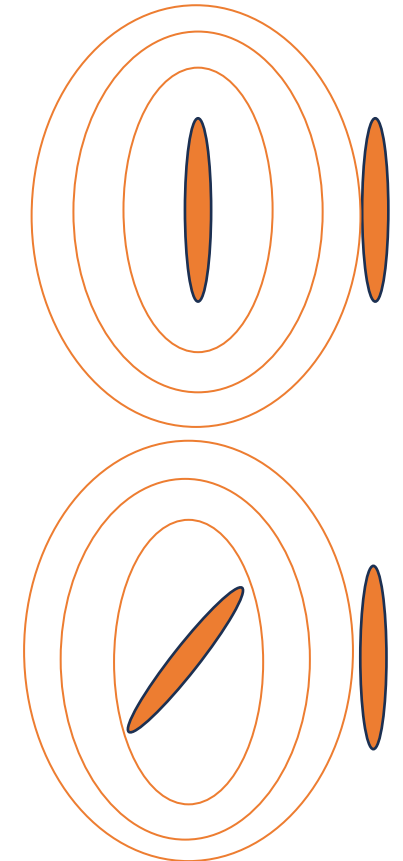
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Antenna selection



Directional antenna



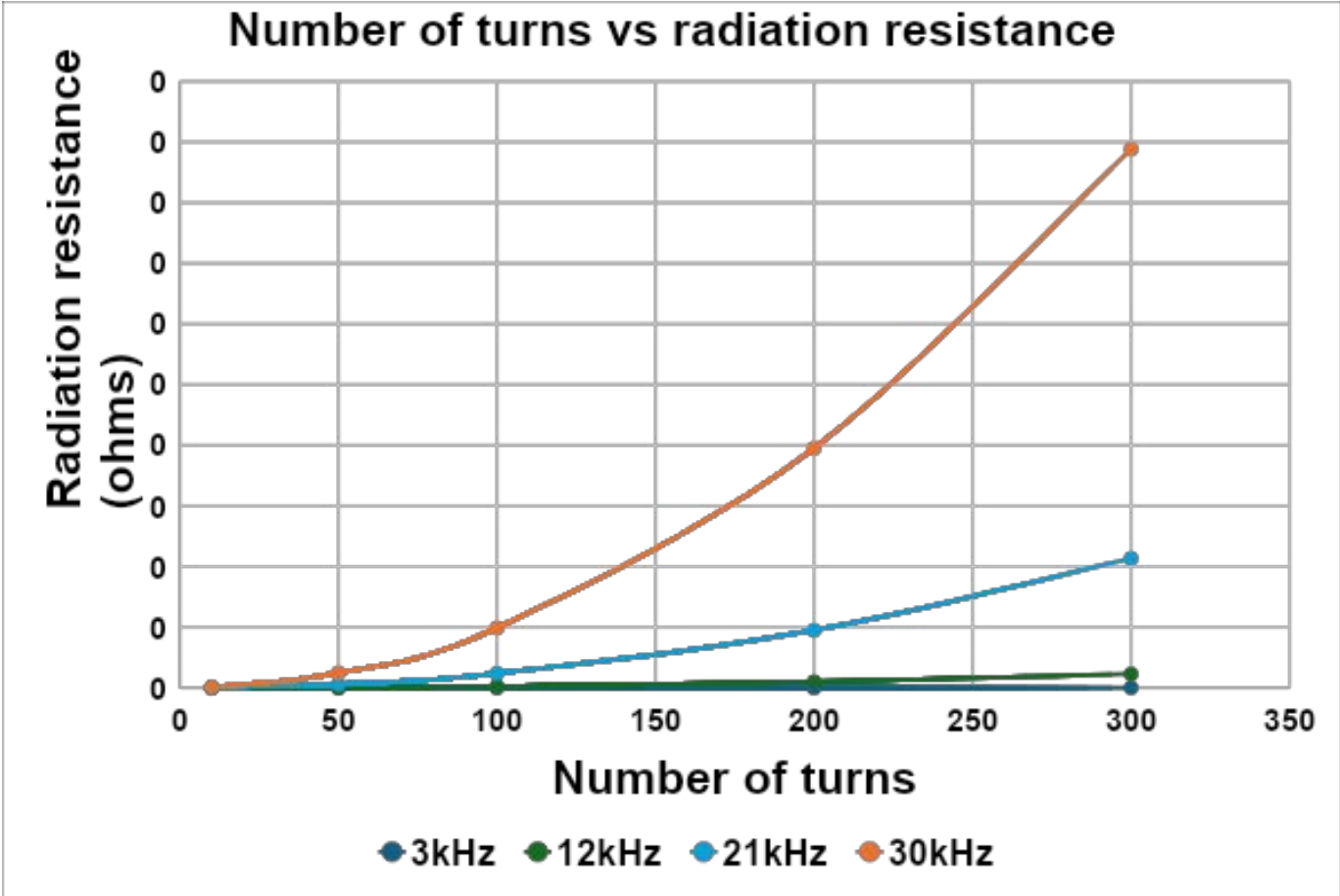
Omnidirectional antenna

Antenna size

Symbol	Name
	Frequency
	Speed of light
	Wavelength
	Radiation resistance
	Number of turns
	Area

$$\nu = c\lambda^{-1}$$

$$R = 320\pi^4\left(\frac{NA}{\lambda^2}\right)^2$$



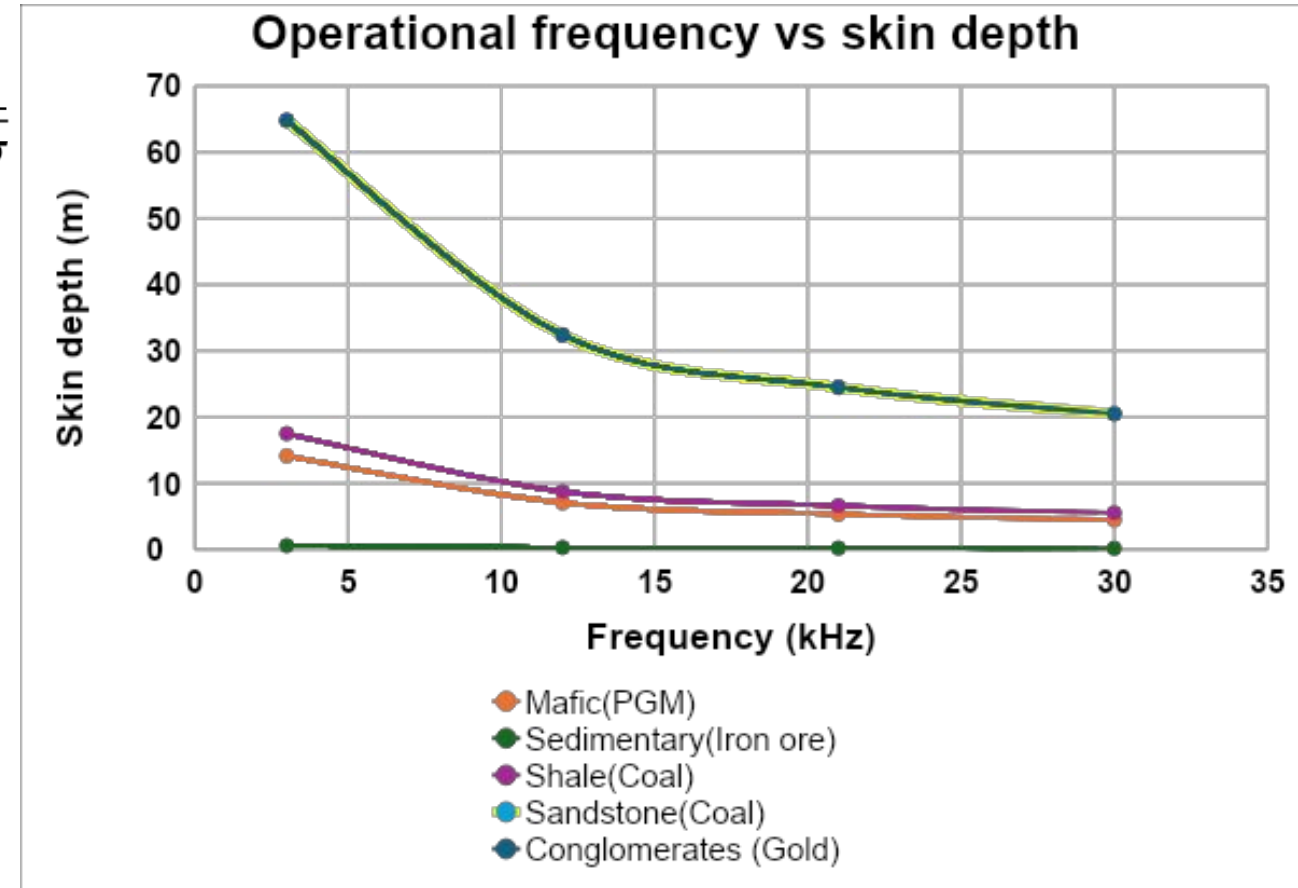
Optimal TTR system design

Component	Type
Oscillator	Crystal oscillator
Modulator	Frequency modulation
Amplifier	Power amplifiers Low noise amplifiers (LNA)
Antenna	Electrically small Omnidirectional

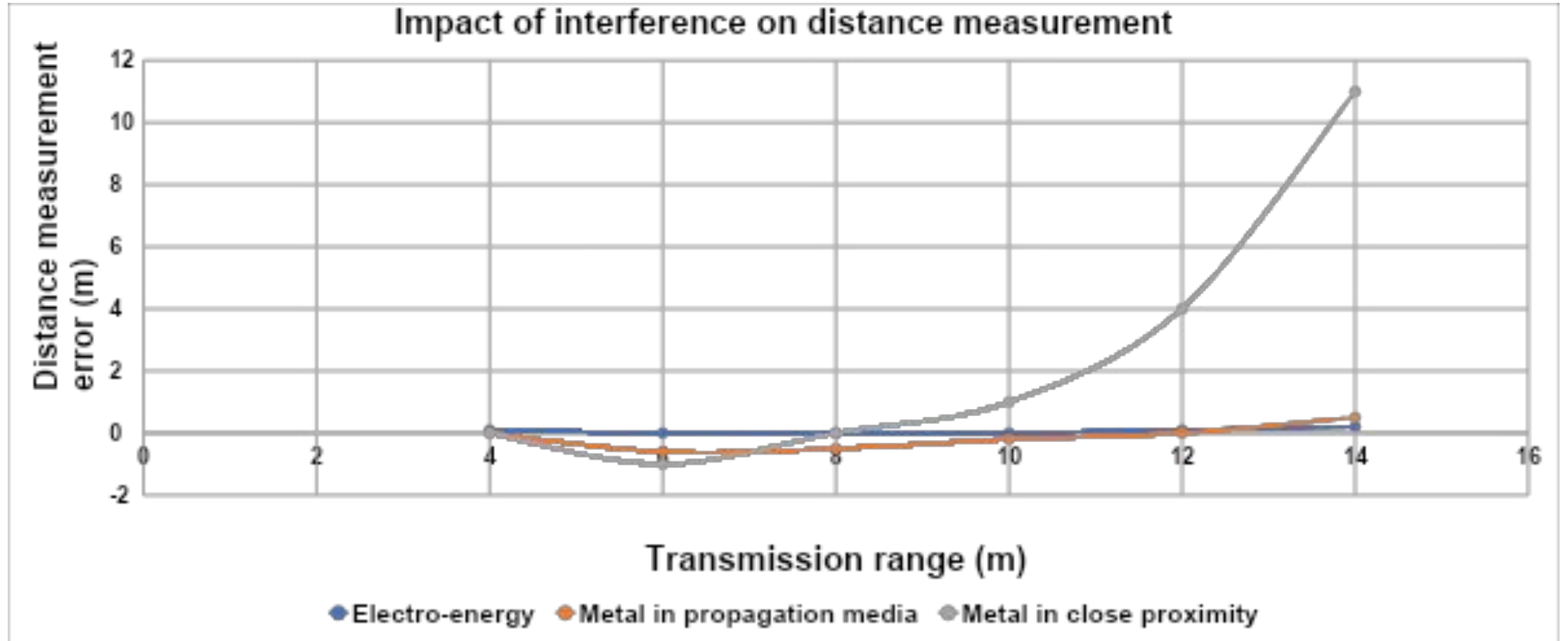
TTR performance in different geological conditions

$$\delta = \frac{1}{\sqrt{\pi \mu f \sigma}}$$

Host rock		
Conglomerates	1.26E-6	20.05
Sand stone	1.26E-6	20.05
Shale	1.26E-6	275
Mafic	1.32E-6	402.5
Iron-bearing sedimentary	1.26E-3	250



Impact of interference on signal reception



Key considerations for implementation

- High conductivity impacts signal transmission, therefore, mines with high-conductivity host rock may consider high-power transmitters. While increasing the power, the practicality of carrying heavier transmitters must be considered.
- As the presence of metals cause a distance measurement error, it is important for the rescue team to be cognisant of these error. However, the search area would have been significantly narrowed down even with the presence of the error

Scenarios where TTR can be used

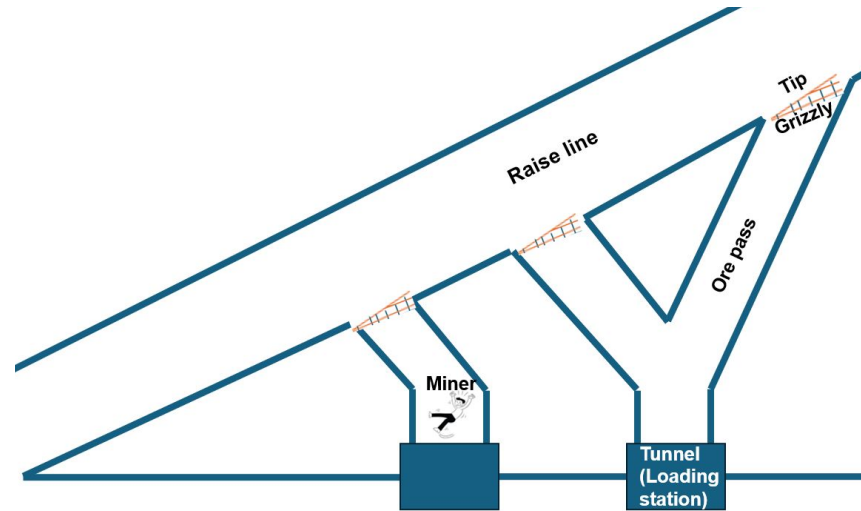
- Localised incidents

Rockfalls

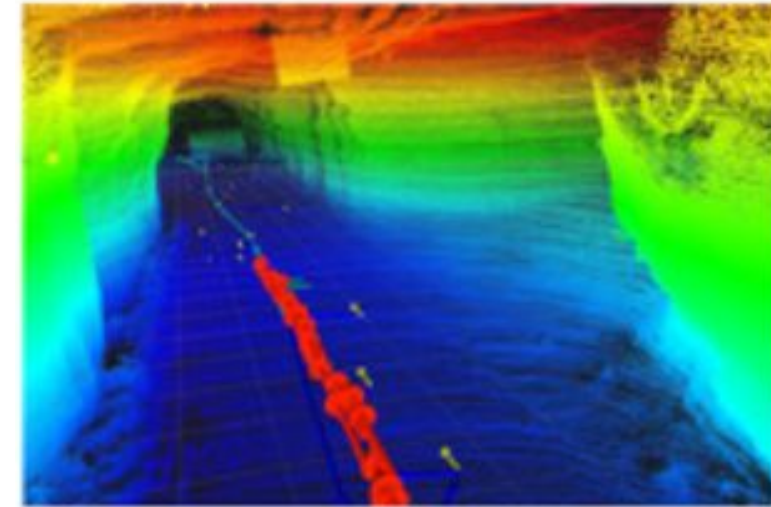


CDC (2024)

Falling into a void



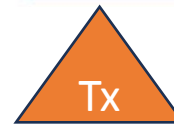
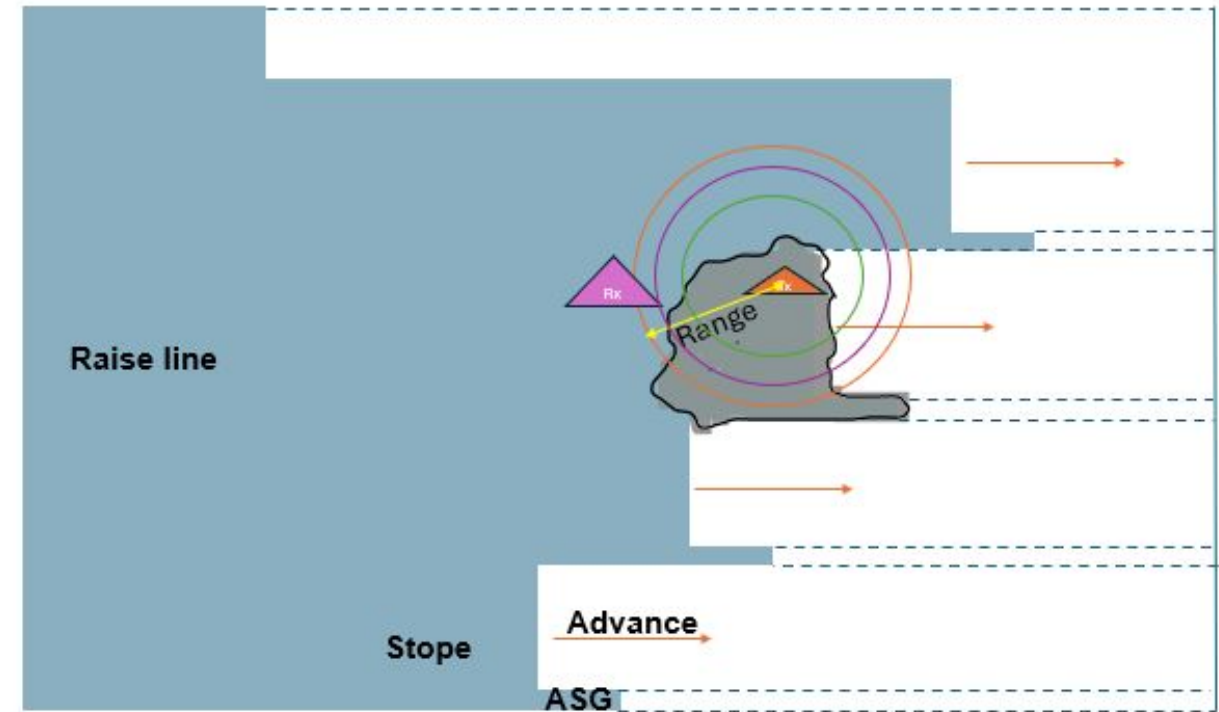
Poor visibility



Imam et al. (2023)

Stope rockfall scenario

- Kusasaletu Mine (25 August 2017)
- Seismic-induced stope rockfall
- 10 m fall of ground in one stope
- 5 miners trapped underground.
- The precise location of the trapped miners was unknown
- 2 miners located - 2 days after the accident
- 1 miner located - 4 days after the accident
- 2 miners located – 6 days after the accident



Transmitter (attached to miner's cap lamp)



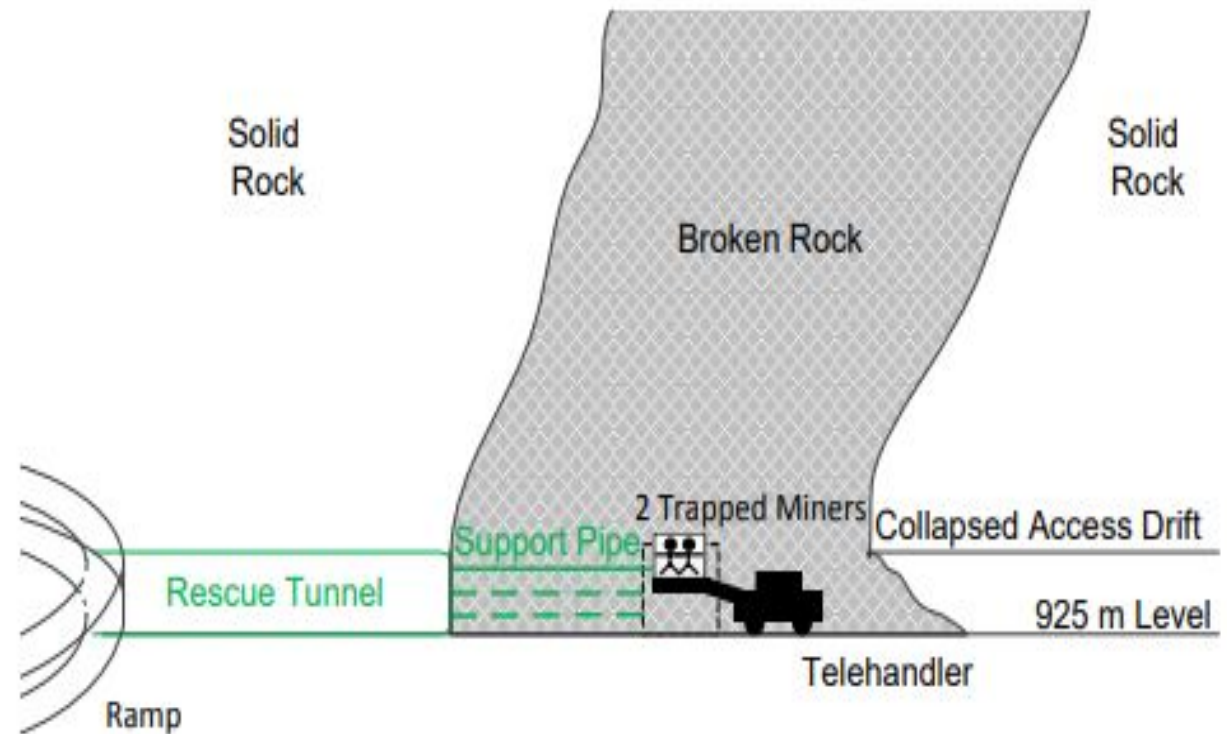
Receiver (Hand-held by the rescue team)

Rockfall scenario

Mineral	Host rock	Permeability (H/m)	Conductivity (S/m)	Water content	Range at 3,3 kHz (m)	Range at 4 kHz (m)	Range at 6 kHz (m)
Gold	Conglomerates	1.26E-6	20.05	Dry	61.8	56.1	45.8
PGMs	Mafic	1.32E-6	402.5		13.5	12.2	10.0
Coal	Sandstone	1.26E-6	20.05		61.8	56.1	45.8
	Ground water	9.99991E-13	800	50% moisture content	19.3	17.6	14.3
					12.6	11.2	9.6
					19.3	17.6	14.3
				90% moisture content	14.6	13.2	10.8
					8.9	7.6	6.3
					14.6	13.2	10.8

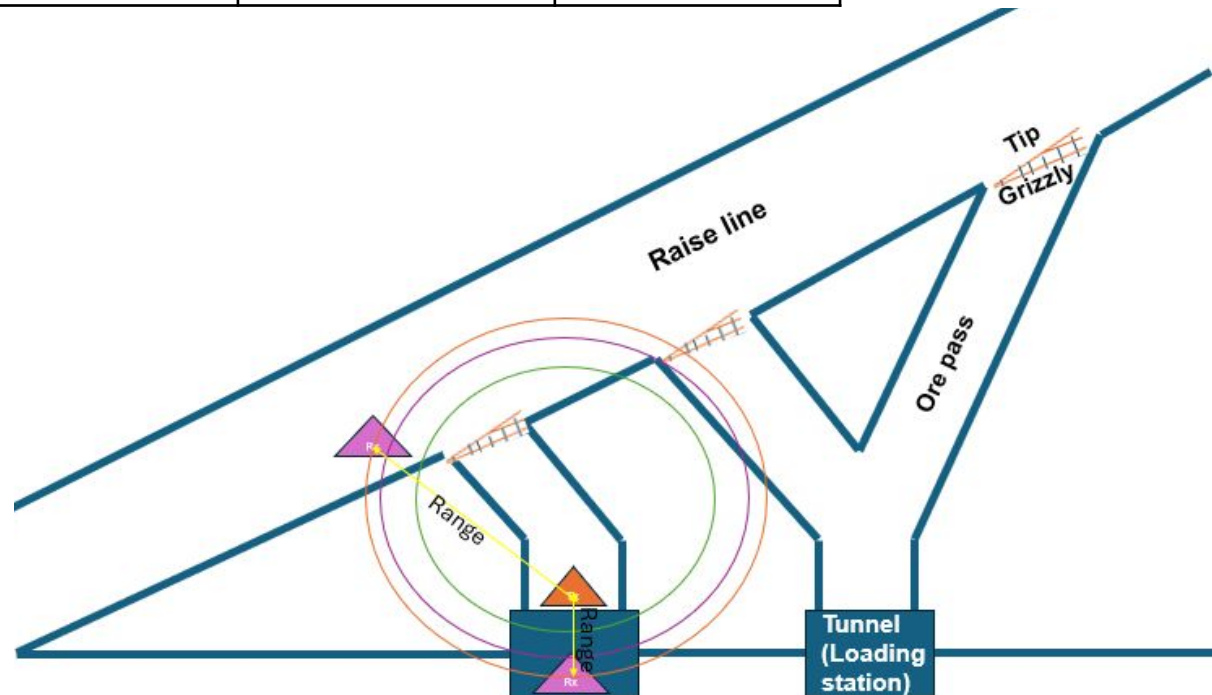
Rockfall scenario

- Beaconsfield mine rockfall (25 April 2006)
- Hangingwall shear slipped and caused a seismic event.
- 1 miner instantly killed by rockfall.
- 2 miners trapped in their telehandler basket.
- 5 days to find the miners' exact location.
- Total of 14 days to rescue.



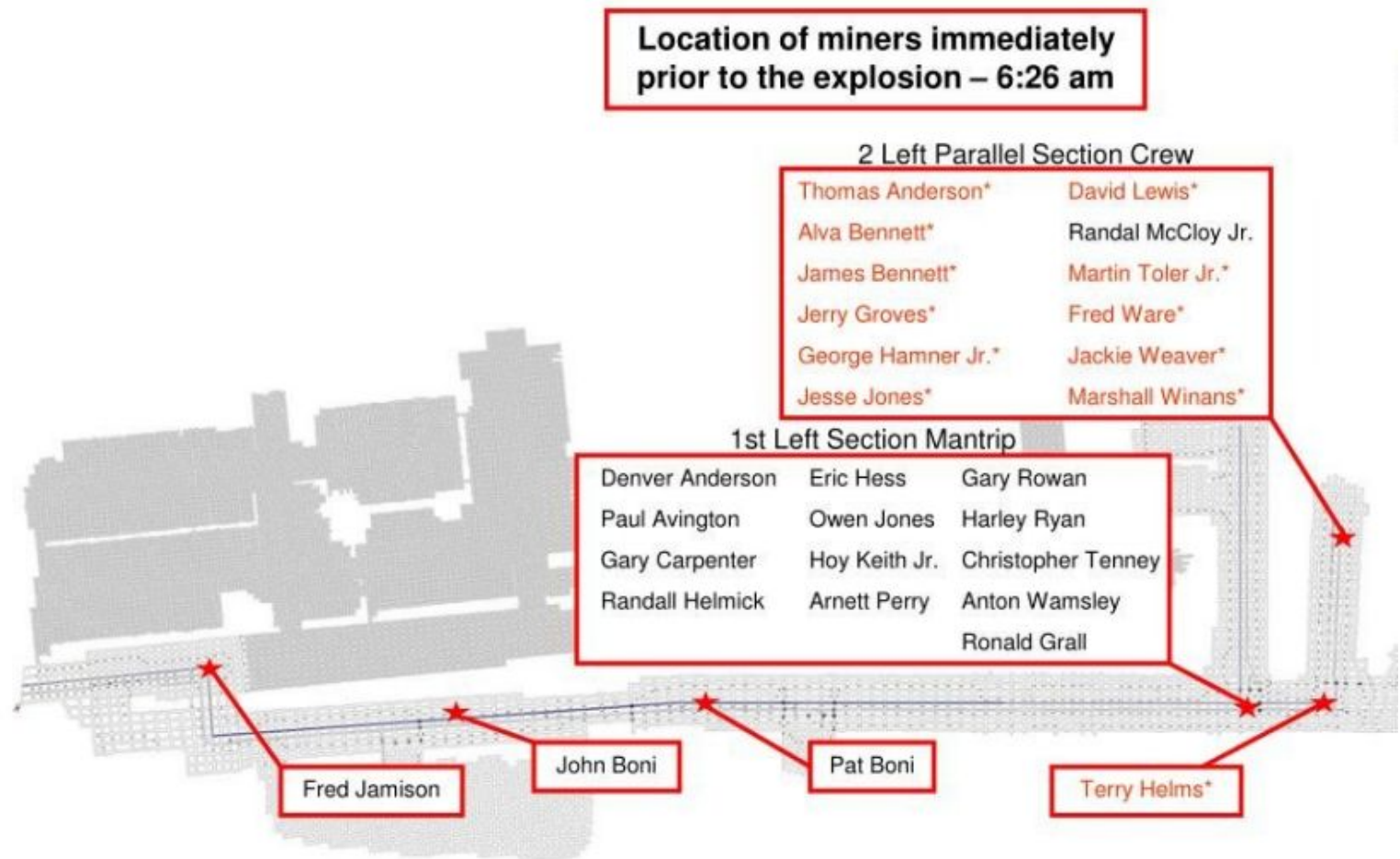
Falling into an ore pass scenario

Medium	Conductivity (S/m)	Range-3.3 kHz (m)	Range-4 kHz (m)	Range-6 kHz (m)
Conglomerates	20.05	123.6	112.2	91.7
Mafic	402.5	26.9	24.5	20.0
Sandstone	20.5	123.6	112.2	91.7
Air	1E-12			



Poor visibility scenario

- Sago Mine disaster (2 January 2006)
- Methane gas explosion
- Instantly killing one miner



Poor visibility scenario

- 12 survived the initial blast
- Heavy smoke
- Dust
- Severely limited visibility

SELF-CONTAINED SELF-RESCUERS (SCSRs)

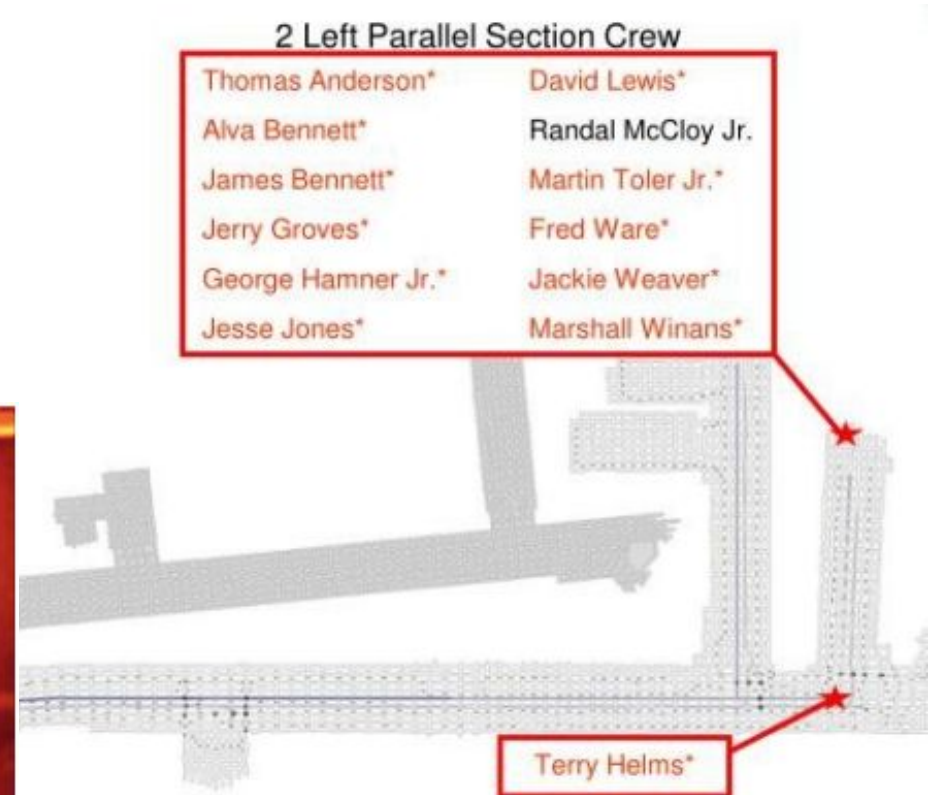
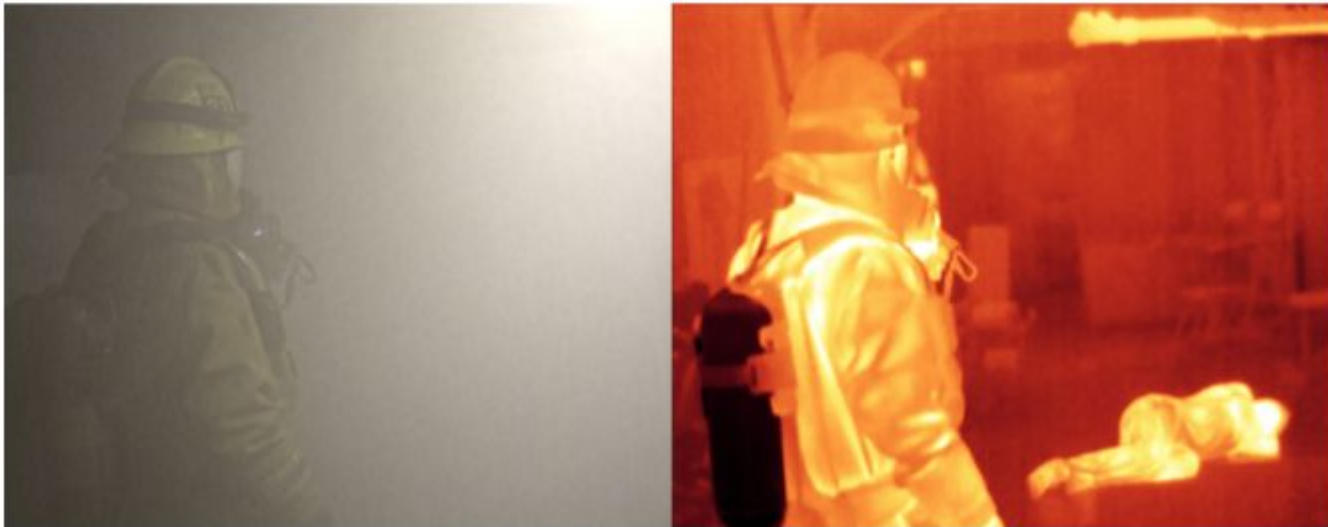
2nd Left Parallel Section Crew

Thomas Anderson	David Lewis
Alva Bennett	Randal McCloy Jr.
James Bennett	Martin Toler Jr.
Jerry Groves	Fred Ware
George Hamner Jr.	Jackie Weaver
Jesse Jones	Marshall Winans



Poor visibility scenario

- 2 days to locate the barricaded crew.
- 11 died from carbon monoxide poisoning



Poor visibility scenario

Bigger pillars

Mineral	Medium	Permeability (H/m)	Conductivity (S/m)	Range at 3.3 kHz (m)	Range at 4 kHz (m)	Range at 6 kHz (m)
Gold	Conglomerates	1.26E-6	20.05	104.4	94.9	77.5
PGMs	Mafic	1.32E-6	402.5	22.8	20.7	16.9
Coal	Sandstone	1.26E-6	20.05	104.4	94.9	77.5
	30% Air	1.26E-6	1E-12			

Smaller pillars

Mineral	Medium	Permeability (H/m)	Conductivity (S/m)	Range at 3.3 kHz (m)	Range at 4 kHz (m)	Range at 6 kHz (m)
Gold	Conglomerates	1.26E-6	20.05	123.6	112.2	91.7
PGMs	Mafic	1.32E-6	402.5	26.9	24.5	20.0
Coal	Sandstone	1.26E-6	20.05	123.6	112.2	91.7
	50% Air	1.26E-6	1E-12			

Conclusion

- An optimal system should use a crystal oscillator and an electrically small omnidirectional antenna.
- The system's performance is influenced by the mining environment it is used. Properties that have a big impact on the system's operation are the conductivity and magnetic permeability of the transmission medium.
- Electric equipment has no impact on the signal transmission, while metals highly impact the signal transmission.
- The system would greatly speed up rescue missions in various underground scenarios, including rockfalls, ore pass falls, and poor visibility conditions.
- TTA (real-time tracking) and TTR can work in conjunction with each other to enhance rescue.

Recommendations and future studies

- A key finding is the significant variability in the performance of TTR systems under different geological conditions, particularly in iron-bearing host rocks.
- Therefore, it is recommended that the design and application of TTR systems account for this significant variability in performance observed under different geological conditions.
- The limitations of the system, such as the sensitivity to metallic interference, show the need for further research into signal processing methods.

Acknowledgements

Department of Mining Engineering of the University of Pretoria

SAIMM and the organising committee



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ZERO HARM



Thank you

